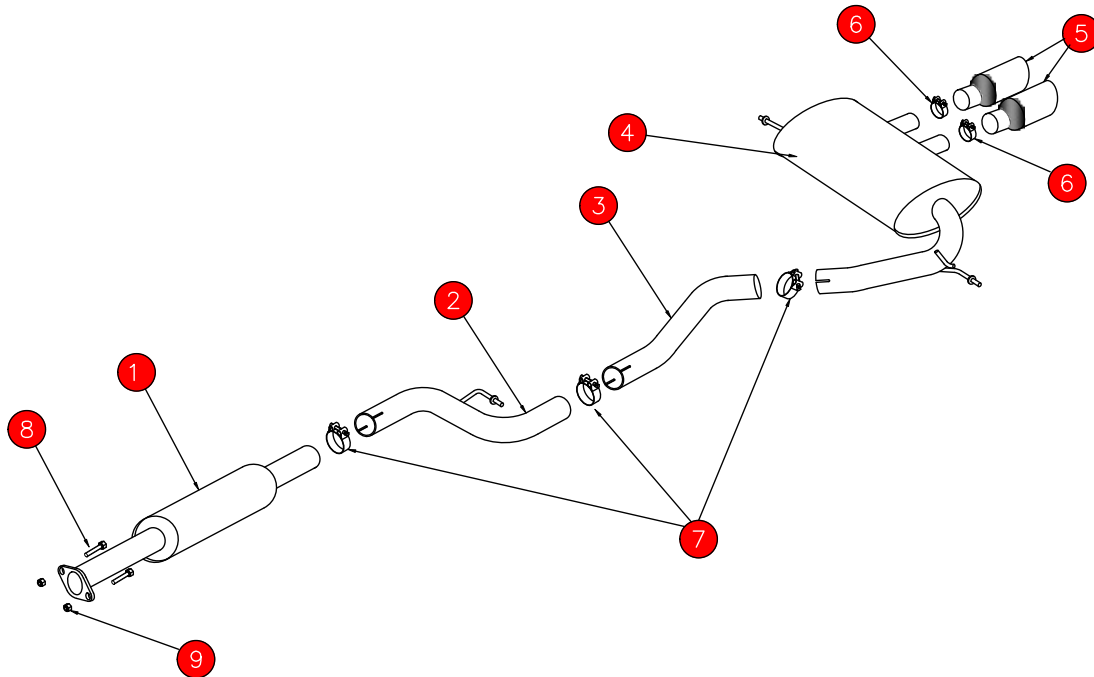


CAR	Ford Focus ST 2.0T 250	PART NO.	SFD071
YEAR	12-19	FIT KITS	058 FK
NOTES	Where not supplied use original fittings	FEATURES	Pipe diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	1171FD	Centre Silencer	1
2	1325FD	Link Pipe	1
3	1326FD	Link Pipe	1
4	1173FD	Rear Silencer	1
5	Z023.10061	Daytona Trims	2
Fit Kit			
6	Z016.10064	65mm H/D Clamp	2
7	Z016.10062	79mm H/D Clamp	3
8	Z017.10096	M10 x 40 hex head bolt	2
9	Z017.10103	M10 nyloc nut	2

DATE	20/04/2023
ISSUE	02
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



THE LEFT HAND SIDE REAR HANGER FOR THE REAR SILENCER NEEDS TO BE TAKEN OFF AND ROTATED 180° AND RE-FITTED AS SHOWN IN THE FITTING PICTURE. THEN YOU CAN START TO ASSEMBLE THE SCORPION SYSTEM.

Checked By _____